## Aggregate technology - made in Germany





Drilling



Milling





Sawing



Grinding



**Scribing** 



**Planing** 



Brushing



Stemming



## Aggregates

An angular aggregate, or angle head, supports the functionality of a CNC machine and acts as an extended arm of the motor spindle. Aggregates extend the machine-side machining capabilities of 3-, 4-, and 5-axis machines. Tools can work horizontally or at any angle, even when space is limited.

Use of aggregates offers cutting, grinding, probing, indenting, doweling, gluing, and many other processing methods in addition to "rotating" machining processes such as routing, drilling, and sawing, ...





#### Modularity for Greater...

#### ... Adaptability

The design is completely adapted to the application area.

#### ... Cost-efficiency

Optimally coordinated components provide for the maximum possible service life.

#### ... Flexibility

Subsequent configuration of the machine connection is possible at any time.

Requirements and applications differ from one production facility to another. ATEMAG fine-tunes the solutions to match them perfectly.

In our initial meeting, our experts ask about the CNC machine, the material, the application, and the desired machining result. The aggregate is configured and assembled based on these specifications.

The modular design of our CNC aggregates offers numerous significant advantages. The main one lies in the individual adaptation. In our craft production facility, the aggregates are designed for the application area with the components needed for the application and the CNC machine.

## 5-Achs & Aggregat Time savings through elimination of tool change Compensation for unevenness & thickness fluctuations Gentle force application for high torques Groove routing for **CLAMEX** connectors Time savings through drilling of multiple holes in a single stroke Underside machining & corner notching

#### **VARIO CLASSIC SMART LINE**



CNC aggregate with angle adjustment from 0° to 100° via vernier scale and pivot arm for flexible use, even in compact machines

## MONO **FUNCTION LINE**



Classic angle head with one horizontal tool output for challenging machining processes.

## QUATTRO **FUNCTION LINE**



four horizontal outputs for flexible and challenging machining processes with no tool change.

## **EXTRA FUNCTION LINE**



Lockset recess aggregate with two horizontal tool outputs specifically for lockset recess routing or baluster hole drilling.

## MONO LOW LEVEL **FUNCTION LINE**



Nesting aggregate for efficient drilling of holes for dowel joints in body elements thanks to especially compact design.

## DUO **SMART LINE**



CNC aggregate with two horizontal tool spindles – also ideal for compact machines.

## MONO FIX **FUNCTION LINE**



MONO FUNC-TION LINE with customized angle and one tool output - ideal for mitering.

#### VARIO VISO **FUNCTION LINE**



Machining aggregate with simple angle adjustment (0° to 100°) via fine gear and digital display – fast posi tioning at 90°, 45°, and 0°.

## **EXTRA PLUS FUNCTION LINE**



Lockset recess aggregate with highspeed mechanism for getting the work done in record time.

## HORI PRO **FUNCTION LINE**



Drilling aggregate for economical drilling of corner hinge holes in window construction with a high feed rate of 5 m/min.

## **SOFT GRINDER SMART LINE**



Eccentric sander for sanding or polishing work on CNC machines or robots on surfaces and edges – also suitable for freeform surfaces.

#### DUO **FUNCTION LINE**



Angle head with two horizontal tool outputs for flexible and challenging machining processes with no tool change.

## SOTTO **FUNCTION LINE**



Underside aggregate for routing and drilling on cantilever machines without board reclamping precise and efficient.

## EXTRA 2 **FUNCTION LINE**



Corner notching / underside machining on 5-axis machines in tight spaces without board reclamping.

## **VERTINEO FUNCTION LINE**



All-in-one drilling aggregate for Cabineo connectors. Drilling of three holes in just one work step with a precise and repeatable hole pattern.

#### **SOFT TOUCH PRO FUNCTION LINE**



Floating aggregate for constant and defined machining depth despite clamping unevenness and thickness fluctuations. Routing, drilling, grinding, profiling, and sawing with surface probing (vertical and horizontal).

#### SOFT TOUCH ONE **FUNCTION LINE**





Floating aggregate for constant and defined machining depth despite clamping unevenness and thickness fluctuations.

## SOFT CUTTER PRO **FUNCTION LINE**



Aggregate for cutting soft materials such as honevcomb core, acous tic elements, and textiles through the use of oscillating movements. Via the oscillating blade movement, either straight or radius cuts are made.

## TOOL HOLDER WITH CHIP DEFLECTOR PLATE



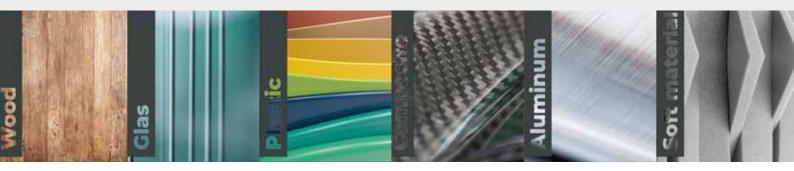
Transports chips generated during machining directly to the machine extraction system via the deflector plate. Minimizes chip generation on the workpiece and provides for a dust-reduced and more comfortable work area.

#### VERTI **FUNCTION LINE**



Multispindle drilling head for economical drilling of numerous holes or complex hole patterns in just one machining stroke.

# We machine EVERYTHING



where needs find solutions. With our craft production facility, we at ATEMAG can offer customers individual solutions with the highest quality – #madeingermany.

Our development and design team works with the customer and the customer's partners from the initial idea to the finished product to develop specific and one-of-a-kind products – even with a parts volume of one.

#### **INDUSTRY 4.0 IN THE AGGREGATE**

With AC 4.0 technology, a chip is attached directly to the aggregate that transmits aggregate process data directly to the user in real time.

#### **AGGREGATES FOR CONTINUOUS OPERATION**

Each ATEMAG unit is handmade and designed for continuous use.

#### SMOOTH RUNNING, STABILITY AND LONG SERVICE LIFE...

... through the use of curved and ground bevel gears.

#### HANDMADE IN GERMANY

In the aggregate manufaktury, the individual components are adapted to each other and individually handcrafted to meet the customer's requirements.

Custom-made aggregates are part of our core business, so we can often come up with concrete implementation ideas right in the initial meeting. ATEMAG is represented in numerous different industry sectors and provides innovative solutions for realizing challenging processes.

#### **SUSTAINABILITY FOR MORE QUALITY**

The value chain is important to us. That is why we source 95% of all components from our region from selected suppliers and long-term partners.

#### **RELIABLE SUPPLIERS**

We know our suppliers and draw the benefits from years of cooperation.

#### SPECIFIC AGGREGATES FOR INDIVIDUAL PROCESSES

Our development team designs solutions tailored to the users needs in consultation with the customer.

#### TECHNICAL SUPPORT & SERVICE FROM

Our service professionals repair and maintain not only ATEMAG branded aggregates but also most of the aggregates of other manufacturers.

#### DIGITAL FINGERPRINT

Each aggregat is evaluated in the test stand before leaving our factory and the data is digitized. This is how we guarantee our high quality standard.



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